



*Stage Line*®

## LED MOVING HEAD



**TWIST-75LED**

Best.-Nr. 38.6400



**INSTRUCTION MANUAL**

## TWIST-75LED Product Guide

<b>Warning</b> .....	2
Safety Instructions .....	2
Operating Determinations .....	4
Rigging .....	4
<b>Description of the device</b> .....	6
Overview .....	6
Backside .....	7
<b>Installation</b> .....	7
<b>Set Up and Operation</b> .....	7
Control Modes .....	8
One TWIST-75LED (Built-in Programs) .....	8
One TWIST-75LED (Sound-control) .....	8
Multiple TWIST-75LEDs (Master/Slave control) .....	8
Multiple TWIST-75LEDs (DMX Control) .....	9
Fixture Linking .....	10
Data Cabling .....	10
Control Panel .....	11
Control Mode .....	11
DMX Addressing .....	11
Menu Overview .....	12
Main Menu Options .....	13
DMX Addressing .....	13
Built-in Programs Mode .....	14
Pan movement Mode .....	14
Tilt movement Mode .....	14
Display Mode .....	14
Advanced/Basic Mode .....	14
Pan Mode .....	14
Tilt Mode .....	15
Reset .....	15
Default Settings .....	15
Password Change .....	15
Service Functions .....	15
DMX Channels .....	16
14 Channels .....	16
8 Channels .....	18
Channel settings .....	19
<b>Maintenance</b> .....	20
Replacing a Fuse .....	20
Replacing a Gobo from the rotating Gobowheel .....	20
Rotating Gobo-wheel, Colorwheel .....	22
<b>Troubleshooting</b> .....	22
No Light .....	22
No Response to DMX .....	22
<b>Product Specification</b> .....	24

## Warning

**FOR YOUR OWN SAFETY, PLEASE READ THIS USER MANUAL CAREFULLY  
BEFORE YOUR INITIAL START-UP!**

## Unpacking Instructions

Immediately upon receiving this product, carefully unpack the carton and check the contents to ensure that all parts are present, and have been received in good condition. Notify the dealer immediately and retain packing material for inspection if any parts appear damaged from shipping or the carton itself shows signs of mishandling. Save the carton and all packing materials. In the event that a fixture must be returned to the factory, it is important that the fixture be returned in the original factory box and packing.

### Your shipment includes:

- IMG Stage Line TWIST-75 LED Spot with IEC powercable 0,9m
- 1 bracket for truss mounting
- Safety eye
- User manual



## LED Expected Lifespan

LEDs gradually decline in brightness over time. HEAT is the dominant factor that leads to the acceleration of this decline. Packaged in clusters, LEDs exhibit higher operating temperatures than in ideal or singular optimum conditions. For this reason when all color LEDs are used at their fullest intensity, life of the LEDs is significantly reduced. It is estimated that a viable lifespan of 40,000 to 50,000 hours will be achieved under normal operational conditions. If improving on this lifespan expectancy is of a higher priority, place care in providing for lower operational temperatures. This may include climatic-environmental and the reduction of overall projection intensity.



### CAUTION!

**Keep this device away from rain and moisture!  
Unplug mains lead before opening the housing!**



## Safety Instructions

Every person involved with the installation, operation and maintenance of this device has to:

- be qualified
- follow the instructions of this manual



**CAUTION! Be careful with your operations.  
With a dangerous voltage you can suffer  
a dangerous electric shock when touching the wires!**



Before your initial start-up, please make sure that there is no damage caused by transportation. Should there be any, consult your dealer and do not use the device.

To maintain perfect condition and to ensure a safe operation, it is absolutely necessary for the user to follow the safety instructions and warning notes written in this manual.

Please consider that damages caused by manual modifications to the device are not subject to warranty.

This device contains no user-serviceable parts. Refer servicing to qualified technicians only.

## **IMPORTANT:**

*The manufacturer will not accept liability for any resulting damages caused by the non observance of this manual or any unauthorized modification to the device.*

- Never let the power-cord come into contact with other cables! Handle the power-cord and all connections with the mains with particular caution!
- Never remove warning or informative labels from the unit.
- Never use anything to cover the ground contact.
- Never lift the fixture by holding it at the projector-head, as the mechanics may be damaged. Always hold the fixture at the transport handles.
- Never place any material over the lens.
- Never look directly into the light source.
- Never leave any cables lying around.
- Never unscrew the screws of the rotating gobo, as the ball bearing will otherwise be opened.
- Do not insert objects into air vents.
- Do not connect this device to a dimmerpack.
- Do not switch the device on and off in short intervals, as this would reduce the device's life.
- Do not touch the device's housing bare-handed during its operation (housing becomes very hot). Allow the fixture to cool for at least 5 minutes before handling.
- Do not shake the device. Avoid brute force when installing or operating the device.
- Only use device indoor, avoid contact with water or other liquids.
- Only operate the fixture after having checked that the housing is firmly closed and all screws are tightly fastened.
- Only operate the device after having familiarized with its functions.
- Avoid flames and do not put close to flammable liquids or gases.
- Always keep case closed while operating.
- Always allow free air space of at least 50 cm around the unit for ventilation.
- Always disconnect power from the mains, when device is not used or before cleaning! Only handle the power-cord by the plug. Never pull out the plug by tugging the power-cord.
- Make sure that the device is not exposed to extreme heat, moisture or dust.
- Make sure that the available voltage is not higher than stated on the rear panel.
- Make sure that the power-cord is never crimped or damaged. Check the device and the power-cord from time to time.
- If the lens is obviously damaged, it has to be replaced. So that its functions are not impaired, due to cracks or deep scratches.
- If device is dropped or struck, disconnect mains power supply immediately. Have a qualified engineer inspect for safety before operating.
- If the device has been exposed to drastic temperature fluctuation (e.g. after transportation), do not switch it on immediately. The arising condensation water might damage your device. Leave the device switched off until it has reached room temperature.
- If your IMG Stage Line device fails to work properly, discontinue use immediately. Pack the unit securely (preferably in the original packing material), and return it to your IMG Stage Line dealer for service.
- For adult use only. Movinghead must be installed out of the reach of children. Never leave the unit running unattended.
- Never attempt to bypass the thermostatic switch or fuses.
- For replacement use fuses of same type and rating only.
- The user is responsible for correct positioning and operating of the TWIST-75LED. The manufacturer will not accept liability for damages caused by the misuse or incorrect installation of this device.
- This device falls under protection class I. Therefore it is essential to connect the yellow/green conductor to earth.
- During the initial start-up some smoke or smell may arise. This is a normal process and does not necessarily mean that the device is defective.
- Repairs, servicing and electric connection must be carried out by a qualified technician.



**CAUTION ! EYEDAMAGES !**  
**Avoid looking directly into the light source.**  
**(meant especially for epileptics) !**



## Operating Determinations

- This device is not designed for permanent operation. Consistent operation breaks will ensure that the device will serve you for a long time without defects.
- The minimum distance between light-output and the illuminated surface must be more than 1 meter.
- The maximum ambient temperature  $t_a = 45^{\circ}\text{C}$  must never be exceeded.
- The relative humidity must not exceed 50 % with an ambient temperature of  $45^{\circ}\text{C}$ .
- If this device is operated in any other way, than the one described in this manual, the product may suffer damages and the warranty becomes void.
- Any other operation may lead to dangers like short-circuit, burns, electric shock, crash etc.

You endanger your own safety and the safety of others!

## Rigging

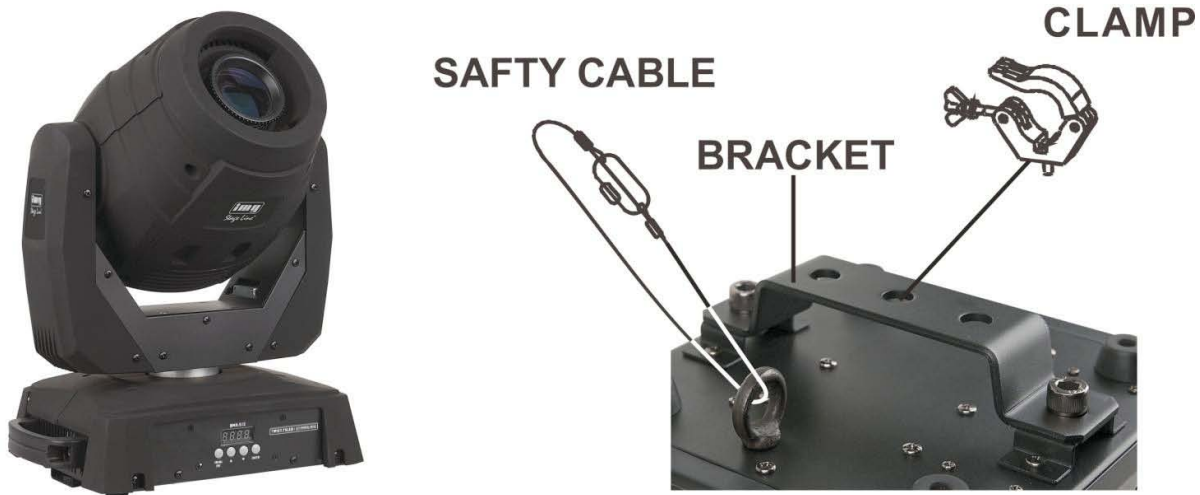
Please follow the European and national guidelines concerning rigging, trussing and all other safety issues.

*Do not attempt the installation yourself !*

*Always let the installation be carried out by an authorized dealer !*

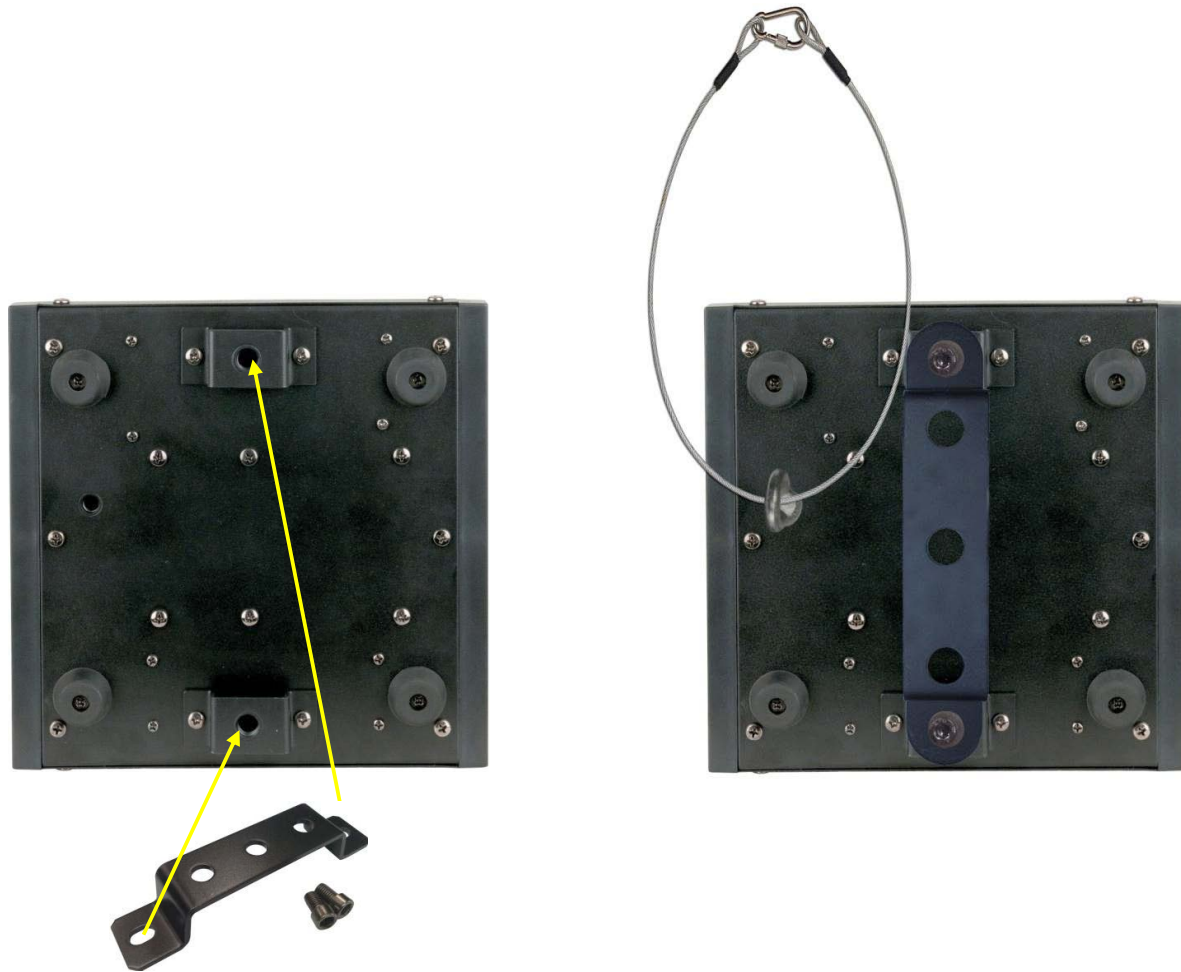
### Procedure:

- If the projector is lowered from the ceiling or high joists, professional trussing systems have to be used.
- Use a clamp to mount the projector, with the mounting-bracket, to the trussing system.
- The projector must never be fixed swinging freely in the room.
- The installation must always be secured with a safety attachment, e.g. an appropriate safety net or safety-cable.
- When rigging, derigging or servicing the projector, always make sure, that the area below the installation place is blocked and staying in the area is forbidden.



The TWIST-75LED can be placed on a flat stage floor or mounted to any kind of truss by a clamp.

## Mounting a clamp to the underside of the TWIST-75LED moving head




*Improper installation can cause serious damage to people and property !*

### Connection with the mains

Connect the device to the mains with the power-plug.

Always pay attention, that the right color cable is connected to the right place.

International	EU Cable	UK Cable	US Cable	Pin
L	BROWN	RED	YELLOW/COPPER	FASE
N	BLUE	BLACK	SILVER	NUL
	YELLOW/GREEN	GREEN	GREEN	EARTH

Make sure that the device is always connected properly to the earth!



# Description of the device

## Features

The IMG Stage Line TWIST-75LED Spot is a moving-head with high output and great effects.

- LED source the shutter is electronic not mechanical.
- Focus is motorized and the TWIST-75LED has a manual zoom.
- Gobo inner diameter: 20mm, Gobo outer diameter: 24mm
- DMX-control via standard DMX-controller
- Built-in Automatic Programs + Built-in Sound activated programs
- User-selectable Pan & Tilt ranges, 540° / 360° / 180°
- Reverse Pan / Tilt movement
- Special: Pan / Tilt movement blackout
- Pan 0° -- 540°, Tilt 0° -- 270°
- Pan/Tilt resolution: 16 bit
- Control: DMX-512, Master/Slave, Sound-controlled
- 16 Built in programs selectable by DMX
- Light Source: 1 x 75W White LED
- Colourwheel with 8 dichroic-colours plus white
- Color functions: Split colors, Rainbow-flow effect
- Rotating Gobowheel with 2 glass gobos, 5 metal gobos and open with Gobo Shake Function, changeable
- Rotation: Bi-directional
- Prism: 3-facet prism
- Gobo functions: Gobo-flow effect, Gobo shake
- 8 automatic and 8 sound-to-light programs
- Single clamp bracket, which makes it easy to handle and position in truss systems.
- Output: 26.600 Lux @ 1m. (at 15°)
- Beam Angle: 15° - 20° Manual
- Input Voltage: 110-240 VAC
- LED Drive Current: 16.5A
- Continuous Power 180 VA
- Dimmer: 0-100%
- Strobe: 0-20Hz
- Focus: Motorized focus via DMX
- Housing: Black Metal & Flame-retardant plastic
- Fixture Connection: XLR Data in/out (XLR 3-pin), IEC Power in
- Fuse F3A / 250V
- Dimensions (WxDxH): 338 x 247x 390 mm
- Weight: 11 kg
- User selectable Basic (8CH) or Advanced (14CH) operating modes

## Overview



Fig. 1

- 1) Lens
- 2) Menu Buttons + LCD Display

## Backside



Fig. 2

- 3) IEC power connector + Fuse F3A 250V
- 4) DMX signal connector (IN) 3-pin
- 5) DMX signal connector (OUT) 3-pin

## Installation

Remove all packing materials from the TWIST-75LED Spot. Check that all foam and plastic padding is removed. Connect all cables.

**Do not supply power before the whole system is set up and connected properly.**

**Always disconnect from electric mains power supply before cleaning or servicing.**

**Damages caused by non-observance are not subject to warranty.**

## Set Up and Operation

Follow the directions below, as they pertain to your preferred operation mode.

Before plugging the unit in, always make sure that the power supply matches the product specification voltage. Do not attempt to operate a 120V specification product on 230V power, or vice versa.

Connect the device to the main power supply. The device can be music-controlled by its built-in microphone.



## Control Modes

There are 4 modes:

- Stand-alone (built-in programs)
- Sound-controlled
- Master/Slave
- DMX512 (14 Channels ADVANCED or 8 channel BASIC)

### One TWIST-75LED (Built-in Programs)

1. Fasten the effect light onto firm trussing. Leave at least 1 meter on all sides for air circulation.
2. Always use a safety cable.
3. Plug the end of the electric mains power cord into a proper electric power supply socket.
4. When the TWIST-75LED is not connected by a DMX-cable, it functions as a stand-alone device. Please see page 15 for more information about the built-in programs.

### One TWIST-75LED (Sound-control)

1. Fasten the effect light onto firm trussing. Leave at least 1 meter on all sides for air circulation.
2. Always use a safety cable.
3. Plug the end of the electric mains power cord into a proper electric power supply socket.
4. Turn on the music. If the device is set to sound-control, then the TWIST-75LED will react to the beat of the music. Please see page 15 for more information about the sound-control options.

### Multiple TWIST-75LEDs (Master/Slave control)

1. Fasten the effect light onto firm trussing. Leave at least 1 meter on all sides for air circulation.
2. Always use a safety cable.
3. Plug the end of the electric mains power cord into a proper electric power supply socket.
4. Use a 3-p XLR cable to connect the TWIST-75LED.

The pins:



1. Earth
2. Signal -
3. Signal +

5. Link the units as shown in (Fig. 3), Connect a DMX signal cable from the first unit's DMX "out" socket to the second unit's "in" socket. Repeat this process to link the second, third, and fourth units. You can use the same functions on the master device as described on page 15 (Built-in Programs or Music control)). This means on the master device you can set your desired operation Mode and all slave devices will react the same as the master device.

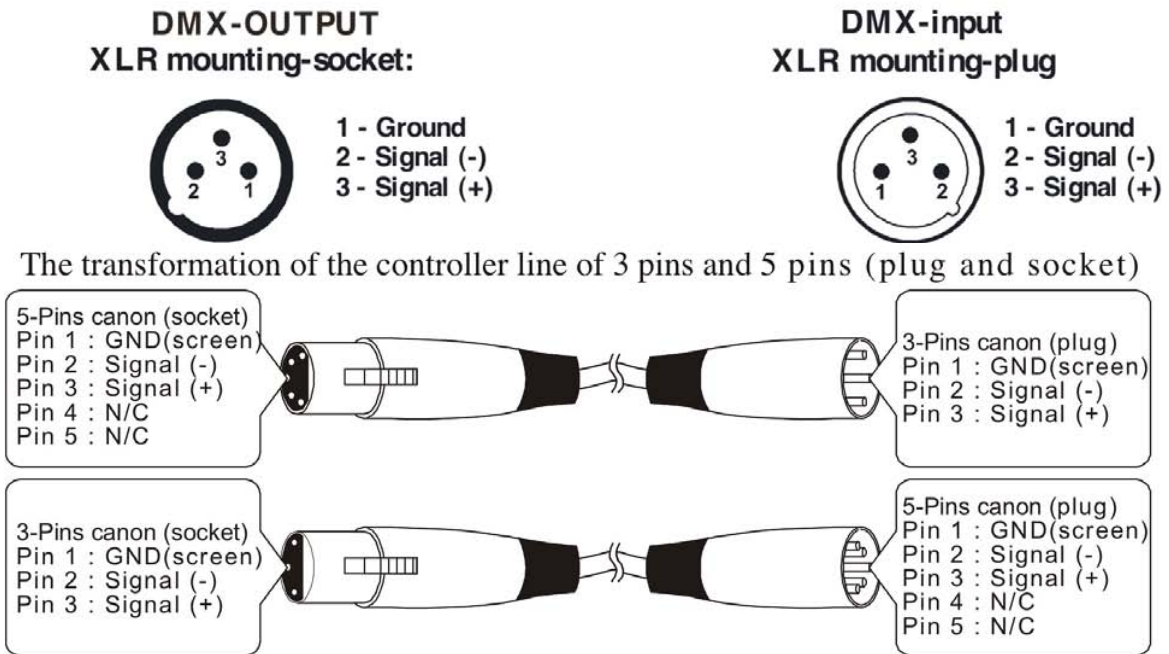


**Fig. 3**

## Multiple TWIST-75LEDs (DMX Control)

1. Fasten the effect light onto firm trussing. Leave at least 1 meter on all sides for air circulation.
2. Always use a safety cable.
3. Plug the end of the electric mains power cord into a proper electric power supply socket.
4. Use a 3-p XLR cable to connect the TWIST-75LEDs and other devices.

### Occupation of the XLR-connection:



5. Link the units as shown in (figure 4), Connect a DMX signal cable from the first unit's DMX "out" socket to the second unit's "in" socket. Repeat this process to link the second, third, and fourth units.
6. Supply electric power: Plug electric mains power cords into each unit's IEC socket, then plug the other end of the mains power cord into proper electric power supply sockets, starting with the first unit. Do not supply power before the whole system is set up and connected properly.

### Multiple TWIST-75LEDs DMX Set Up

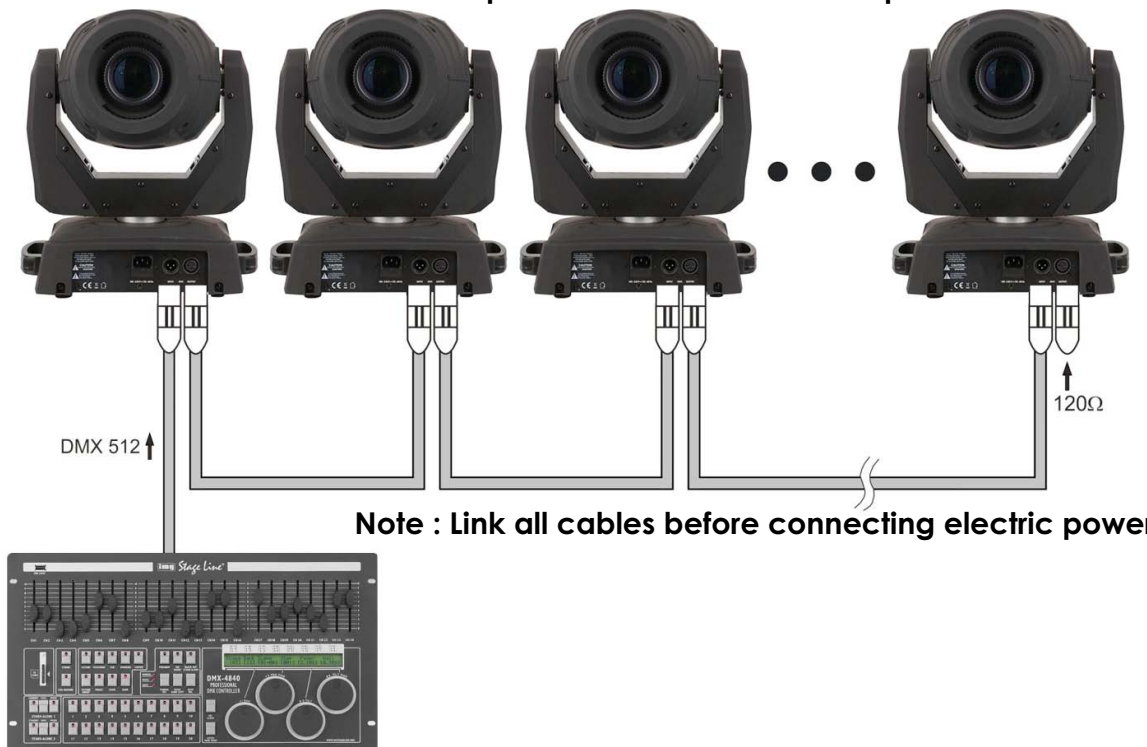


Fig. 4

## Fixture Linking

You will need a serial data link to run light shows of one or more fixtures using a DMX-512 controller or to run synchronized shows on two or more fixtures set to a master/slave operating mode. The combined number of channels required by all the fixtures on a serial data link determines the number of fixtures the data link can support.

**Important:**

Fixtures on a serial data link must be daisy chained in one single line. To comply with the EIA-485 standard no more than 30 devices should be connected on one data link. Connecting more than 30 fixtures on one serial data link without the use of a DMX optically isolated splitter may result in deterioration of the digital DMX signal.



Maximum recommended DMX data link distance: 100 meters

Maximum recommended number of TWIST-75LEDs on a DMX data link: 30 fixtures

The TWIST-75LED Spot can be operated with a controller in **control mode** or without the controller in **stand-alone mode**.

## Control Panel

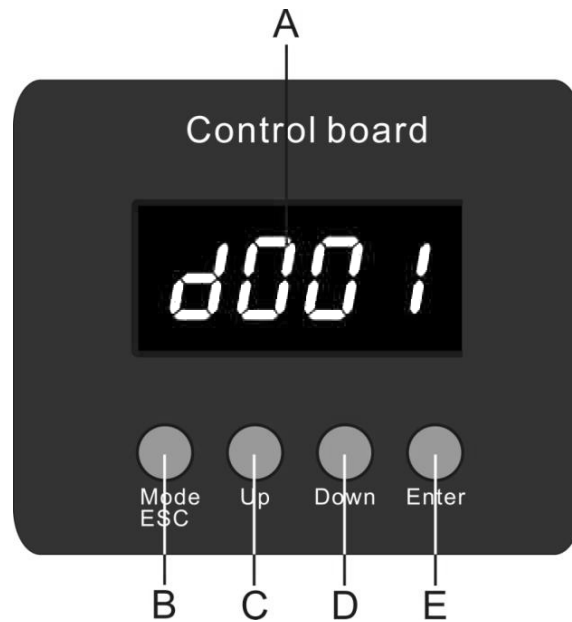


Fig. 5

A. LCD Display  
B. MODE/ESC button  
C. Up Button

D. Down Button  
E. ENTER Button

## Control Mode

The fixtures are individually addressed on a data-link and connected to the controller. The fixtures respond to the DMX signal from the controller. (When you select the DMX address and save it, the controller will display the saved DMX address the next time.)

## DMX Addressing

The control panel on the front side of the base allows you to assign the DMX fixture address, which is the first channel from which the TWIST-75LED will respond to the controller.

Please note when you use the controller, the unit has **14** channels.

When using multiple TWIST-75LEDs, make sure you set the DMX addresses right.

Therefore, the DMX address of the first TWIST-75LED should be **1(001)**; the DMX address of the second TWIST-75LED should be **1+14=15 (015)**; the DMX address of the third TWIST-75LED should be **15+14=29 (029)**, etc. Please, be sure that you don't have any overlapping channels in order to control each TWIST-75LED correctly.

If two or more TWIST-75LEDs are addressed similarly, they will work similarly.

For address settings, please refer to the instructions under "Addressing".

## Controlling:

After having addressed all TWIST-75LED fixtures, you may now start operating these via your lighting controller.

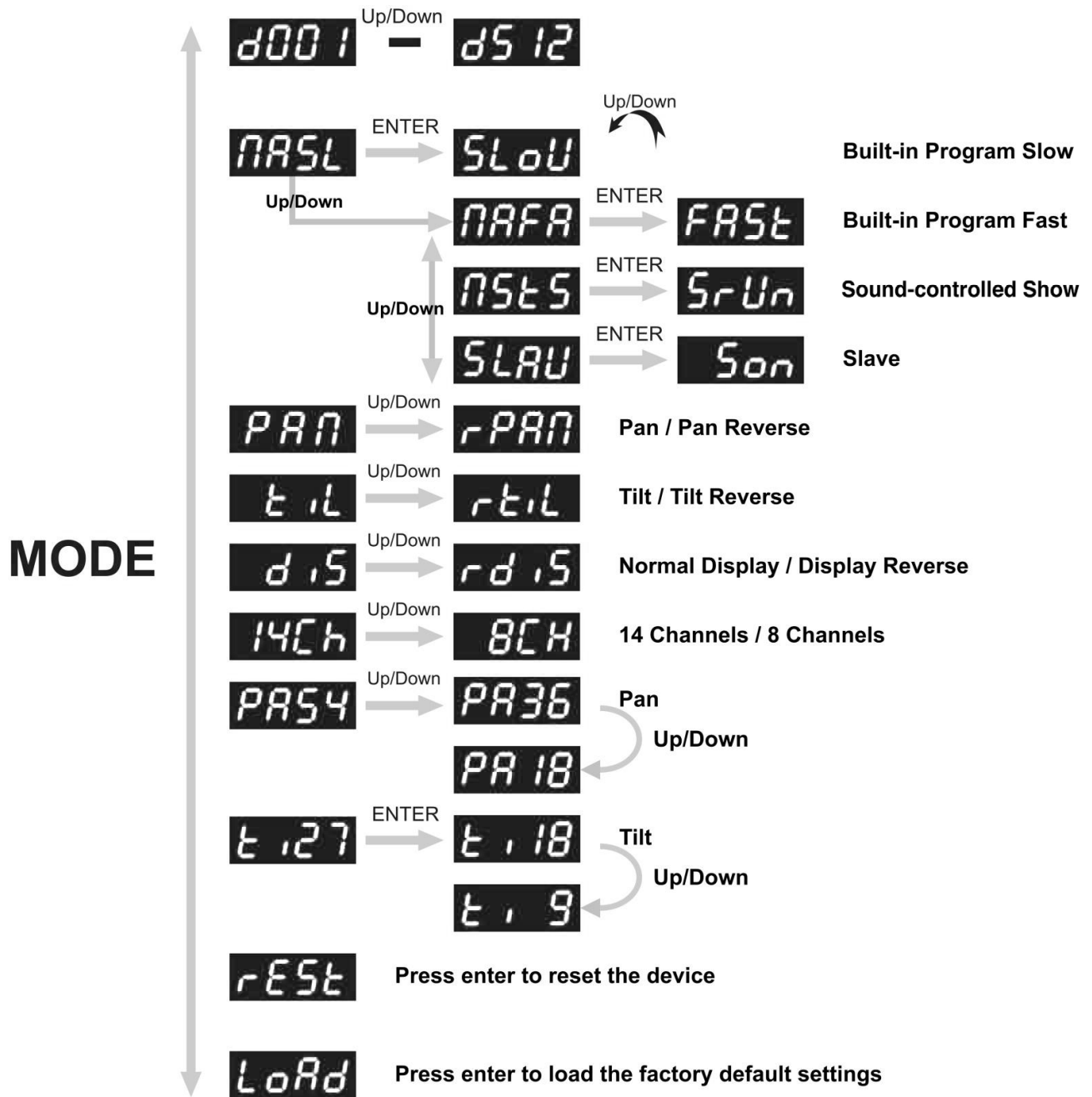
**Note:** After switching on, the TWIST-75LED will automatically detect whether DMX 512 data is received or not. If there is no data received at the DMX-input, the "LED" on the control panel will not flash.

The problem may be:

- The XLR cable from the controller is not connected with the input of the TWIST-75LED.
- The controller is switched off or defective, the cable or connector is defective, or the signal wires are swapped in the input connector.

**Note:** It's necessary to insert a XLR termination plug (with 120 Ohm) in the last fixture in order to ensure proper transmission on the DMX data link.

# Menu Overview



## Main Menu Options



## DMX Addressing

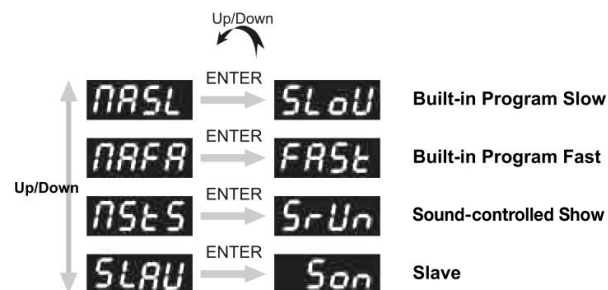
With this menu you can set the DMX address.

1. Press Mode/Esc, until the display shows **d001**.
2. Press Enter to confirm. You can choose 512 different DMX addresses.  
Use the Up / Down buttons to select the required address from **d001** <sup>Up/Down</sup> **d512**.
3. Once you have set the desired DMX address, press the enter button to store your DMX address.

## Built-in Programs Mode

You can select 4 different Programs when using the TWIST-75LED.

Press MODE until the display shows **NASL**, then press the UP / DOWN buttons to select all 4 programs.



### Built-in Program Slow

When the display shows : **NASL** ,then press ENTER. The display will show **SLoU** .  
The device is now in a slow built-in program mode.

### Built-in Program Fast

When the display shows : **NAFA** ,then press ENTER. The display will show **FASt** .  
The device is now in a fast built-in program mode.

### Sound-controlled Mode

When the display shows : **NSLS** ,then press ENTER. The display will show **SrUn** .  
The device is now sound-controlled and will react to the music.

### Slave Mode

When the display shows : **SLAU** , then press ENTER. The display will show **SoN** .  
The device is now a slave device. It will now react the same as its master.

## Pan movement Mode

When the display shows : **PAN** , the device is in normal Pan Mode.

When you press Up/Down. The display will show **rPAN** . The Pan function is reversed.

## Tilt movement Mode

When the display shows : **tIL** , the device is in normal Tilt Mode.

When you press Up/Down. The display will show **rtIL** . The Tilt function is reversed.

## Display Mode

When the display shows : **dIS** , the device is in normal Display Mode.

When you press Up/Down. The display will show **rdIS** . The Display function is reversed.

## Advanced/Basic Mode

When the display shows : **14Ch** , the device has 14 Channels.

When you press Up/Down. The display will show **8Ch** . The device now has 8 channels.

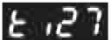
## Pan Mode

When the display shows : **PA54** , the Pan is 54°.

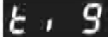
When you press Up/Down and the display shows **PA36** , the Pan is 36°.

When you press Up/Down and the display shows **PA18** , the Pan is 18°.

## Tilt Mode

When the display shows : , the Tilt is 270°.


When you press Up/Down and the display shows , the Pan is 180°.

When you press Up/Down and the display shows , the Pan is 90°.

## Reset

When the display shows :  and you press ENTER the device will reset.

## Default Settings

When the display shows :  and you press ENTER the device will return to the factory default settings.

## Password Change

This is a Service Function.


Press and hold **MODE/ESC** for 10 seconds.

The display will show 0000.

Press the Up button to change the value. Press the Down button to go to the next digit.

Enter **password: 2323**.

A new menu will open, you can scroll through the menu with the **MODE/ESC** button.



Pan Adjustment



Tilt Adjustment



Gobowheel Adjustment



Colorwheel Adjustment



Focus Adjustment



Prism Adjustment



Adjustment of the starting Brightness of the Lamp

Use the Up/Down buttons to change a certain value.

Press the ENTER button to store your setting. This option will auto-exit after 10 seconds.

## Service Functions

This is a Service Function.

Press and hold **MODE/ESC** for 10 seconds.

The display will show 0000.

Press the Up button to change the value. Press the Down button to go to the next digit.

Enter **password: 2322**.

Use the Up/Down buttons to change a certain value.



Half a step Prism motor adjustment

Press the ENTER button to store your setting. This option will auto-exit after 10 seconds.



## DMX Channels

### 14 Channels

#### Channel 1 – Horizontal movement (Pan)

Push the slider up, in order to move head horizontally (PAN).

Gradual head adjustment from one end of the slider to the other (0-255, 128-center).

The head can be turned by 540° and stopped at any position you wish.

#### Channel 2 – Vertical movement (Tilt)

Push the slider, up in order to move head vertically (TILT).

Gradual head adjustment from one end of the slider to the other (0-255, 128-center).

The head can be turned by 270° and stopped at any position you wish.

#### Channel 3 – Pan fine 16 bit

#### Channel 4 – Tilt fine 16 bit

#### Channel 5 – PAN/TILT Speed

0-255	From Max Speed (0) to Min. Speed (255)
-------	--

#### Channel 6 – Colourwheel

Linear color change following the movement of the slider. Between 128 - 255, the color-wheel rotates continuously the so-called "Rainbow" effect.

0-6	Open / White
7-13	Yellow
14-20	Pink
21-27	Green
28-34	Red
35-41	Light Blue
42-48	Light Green
49-55	Orange
56-63	Dark Blue
64-70	Split Color White / Yellow
71-77	Split Color Yellow / Pink
78-84	Split Color Pink / Green
85-91	Split Color Green / Red
92-98	Split Color Red / Light Blue
99-105	Split Color Light Blue / Light Green
106-112	Split Color Light Green / Orange
113-119	Split Color Orange / Dark Blue
120-127	Split Color Dark Blue / White
128-191	Clockwise rotation (CW) rainbow effect from slow to fast
192-255	Counter-clockwise rotation (CCW) rainbow effect from slow to fast

#### Channel 7 – Shutter / Strobe (Dimmer must be open )

0-3	Close
4-7	Shutter open
8-76	Strobe effect, from slow to fast (0-10 flashes/sec.)
77-145	Pulse Strobe effect
146-215	Random Shutter
216-255	Shutter open

#### Channel 8 – Dimmer intensity (Shutter must be open )

0-255	From black to brightest
-------	-------------------------

### Channel 9 – Rotating Gobo-wheel + Gobo Shake

0-7	Open / White
8-15	Gobo 1 (Glass)
16-23	Gobo 2 (Glass)
24-31	Gobo 3 (Metal)
32-39	Gobo 4 (Metal)
40-47	Gobo 5 (Metal)
48-55	Gobo 6 (Metal)
56-63	Gobo 7 (Metal)
64-71	Gobo Shake 7 from slow to fast
72-79	Gobo Shake 6 from slow to fast
80-87	Gobo Shake 5 from slow to fast
88-95	Gobo Shake 4 from slow to fast
96-103	Gobo Shake 3 from slow to fast
104-111	Gobo Shake 2 from slow to fast
112-119	Gobo Shake 1 from slow to fast
120-127	Open / White
128-191	Clockwise rotation (CW) rainbow effect from slow to fast
192-255	Counter-clockwise rotation (CCW) rainbow effect from slow to fast

### Channel 10 – Gobo rotation

0-63	Gobo-indexing
64-147	Clockwise rotation (CW) from slow to fast
148-231	Counter-clockwise rotation (CCW) from slow to fast
232-255	Gobo bouncing

### Channel 11 – Channel Functions

0-7	No Function
8-15	Blackout during Pan/Tilt movement
16-23	Blackout during Colorwheel movement
24-31	Blackout during Gobowheel movement
32-39	Blackout during Pan/Tilt/Colorwheel movement
40-47	Blackout during Pan/Tilt/Gobowheel movement
48-55	Blackout during Pan/Tilt/Gobowheel /Colorwheel movement
56-87	No Function
88-95	No Function
96-103	Reset Pan after 3 seconds
104-111	Reset Tilt after 3 seconds
112-119	Reset Colorwheel after 3 seconds
120-127	Reset Gobowheel after 3 seconds
128-135	Reset Gobo rotation after 3 seconds
136-143	Reset Prism after 3 seconds (Tip: nice fade out prism effect)
144-151	Reset Focus after 3 seconds
152-159	Reset All channels after 3 seconds
160-255	No Function

### Channel 12 – Built-in Programs + Sound-controlled Programs

0-7	No Function
8-23	Built-in Program 1
24-39	Built-in Program 2
40-55	Built-in Program 3
56-71	Built-in Program 4
72-87	Built-in Program 5
88-103	Built-in Program 6
104-119	Built-in Program 7
120-135	Built-in Program 8
136-151	Sound-controlled Program 1
152-167	Sound-controlled Program 2
168-183	Sound-controlled Program 3
184-199	Sound-controlled Program 4
200-215	Sound-controlled Program 5
216-231	Sound-controlled Program 6
232-247	Sound-controlled Program 7
248-255	Sound-controlled Program 8

### Channel 13 – Prism

0-7	Open
8-12	3-facet Prism Effect
13-130	Clockwise rotation (CW) prism effect from slow to fast
131-247	Counter-clockwise rotation (CCW) prism effect from slow to fast
248-255	3-facet Prism Effect

### Channel 14 – Focus

0-255	0-255 Continuous adjustment from far to near
-------	--

## 8 Channels

### Channel 1 – Horizontal movement (Pan)

Push the slider up, in order to move head horizontally (PAN).

Gradual head adjustment from one end of the slider to the other (0-255, 128-center).

The head can be turned by 540° and stopped at any position you wish.

### Channel 2 – Vertical movement (Tilt)

Push the slider, up in order to move head vertically (TILT).

Gradual head adjustment from one end of the slider to the other (0-255, 128-center).

The head can be turned by 270° and stopped at any position you wish.

### Channel 3 – Colourwheel

Linear color change following the movement of the slider. Between 128 - 255, the color-wheel rotates continuously the so-called "Rainbow" effect.

0-6	Open / White
7-13	Yellow
14-20	Pink
21-27	Green
28-34	Red
35-41	Light Blue
42-48	Light Green
49-55	Orange
56-63	Dark Blue
64-70	Split Color White / Yellow
71-77	Split Color Yellow / Pink
78-84	Split Color Pink / Green
85-91	Split Color Green / Red
92-98	Split Color Red / Light Blue
99-105	Split Color Light Blue / Light Green
106-112	Split Color Light Green / Orange
113-119	Split Color Orange / Dark Blue
120-127	Split Color Dark Blue / White
128-191	Clockwise rotation (CW) rainbow effect from slow to fast
192-255	Counter-clockwise rotation (CCW) rainbow effect from slow to fast

### Channel 4 – Shutter / Strobe (Dimmer must be open )

0-3	Close
4-7	Shutter open
8-76	Strobe effect, from slow to fast (0-10 flashes/sec.)
77-145	Pulse Strobe effect
146-215	Random Shutter
216-255	Shutter open

### Channel 8 – Focus

0-255	Near – Far
-------	------------

### Channel 5 – Rotating Gobo-wheel + Gobo Shake

0-7	Open / White
8-15	Gobo 1 (Glass)
16-23	Gobo 2 (Glass)
24-31	Gobo 3 (Metal)
32-39	Gobo 4 (Metal)
40-47	Gobo 5 (Metal)
48-55	Gobo 6 (Metal)
56-63	Gobo 7 (Metal)
64-71	Gobo Shake 7 from slow to fast
72-79	Gobo Shake 6 from slow to fast
80-87	Gobo Shake 5 from slow to fast
88-95	Gobo Shake 4 from slow to fast
96-103	Gobo Shake 3 from slow to fast
104-111	Gobo Shake 2 from slow to fast
112-119	Gobo Shake 1 from slow to fast
120-127	Open / White
128-191	Clockwise rotation (CW) rainbow effect from slow to fast
192-255	Counter-clockwise rotation (CCW) rainbow effect from slow to fast

### Channel 6 – Gobo rotation

0-63	Gobo-indexing
64-147	Clockwise rotation (CW) from slow to fast
148-231	Counter-clockwise rotation (CCW) from slow to fast
232-255	Gobo bouncing

### Channel 7 – Prism

0-7	Open
8-12	3-facet Prism Effect
13-130	Clockwise rotation (CW) prism effect from slow to fast
131-247	Counter-clockwise rotation (CCW) prism effect from slow to fast
248-255	3-facet Prism Effect

### Channel settings for 14 Channel

TWIST-75LED Spot Fixture-settings														
Channel	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Function	Pan	Tilt	Pan-Fine	Tilt-Fine	Pan/Tilt Speed	Colorwheel	Shutter Strobe	Dimmer	Rotating Gobowheel	Gobo Rotation	Control	Built-in Programs	Prism	Focus
255					255 Slow	<ul style="list-style-type: none"> <li>192-255</li> <li>128-191</li> <li>120-127</li> <li>113-119</li> <li>106-112</li> <li>99-105</li> <li>92-98</li> <li>85-91</li> <li>78-84</li> <li>71-77</li> <li>64-70</li> <li>56-63</li> <li>49-55</li> <li>42-48</li> <li>35-41</li> <li>28-34</li> <li>21-27</li> <li>14-20</li> <li>7-13</li> <li>0-6</li> </ul>	<ul style="list-style-type: none"> <li>255 Shutter open</li> <li>216</li> <li>215 Fast</li> <li>146 Slow</li> <li>145 Fast</li> <li>Pulse Effect</li> <li>77 Slow</li> <li>76 Fast</li> <li>Strobe Effect max. 10 Flash</li> <li>8 Slow</li> <li>7</li> <li>Shutter open</li> <li>4</li> <li>3</li> <li>Shutter closed</li> <li>0</li> </ul>	255	<ul style="list-style-type: none"> <li>192-255</li> <li>128-191</li> <li>120-127</li> <li>112-119</li> <li>104-111</li> <li>96-103</li> <li>88-95</li> <li>80-87</li> <li>72-79</li> <li>64-71</li> <li>56-63</li> <li>48-55</li> <li>40-47</li> <li>32-39</li> <li>24-31</li> <li>16-23</li> <li>8-15</li> <li>0-7</li> </ul>	<ul style="list-style-type: none"> <li>255 Gobo Bounce</li> <li>232</li> <li>231</li> <li>Fast</li> <li>Slow</li> <li>Fast</li> <li>Slow</li> <li>64</li> <li>63</li> <li>No Rotation</li> <li>0</li> </ul>	<ul style="list-style-type: none"> <li>255 No Function</li> <li>192</li> <li>152</li> <li>151</li> <li>143</li> <li>139</li> <li>135</li> <li>128</li> <li>127</li> <li>112</li> <li>111</li> <li>103</li> <li>101</li> <li>96</li> <li>88</li> <li>87</li> <li>55</li> <li>55</li> <li>48</li> <li>47</li> <li>40</li> <li>39</li> <li>32</li> <li>31</li> <li>24</li> <li>23</li> <li>16</li> <li>15</li> <li>8</li> <li>7</li> <li>0</li> </ul>	<ul style="list-style-type: none"> <li>248-255 Sound Control 8</li> <li>232-247 Sound Control 7</li> <li>216-231 Sound Control 6</li> <li>200-215 Sound Control 5</li> <li>184-199 Sound Control 4</li> <li>168-183 Sound Control 3</li> <li>152-167 Sound Control 2</li> <li>136-151 Sound Control 1</li> <li>120-135 Auto Program 8</li> <li>104-119 Auto Program 7</li> <li>88-103 Auto Program 6</li> <li>72-87 Auto Program 5</li> <li>56-71 Auto Program 4</li> <li>40-55 Auto Program 3</li> <li>24-39 Auto Program 2</li> <li>8-23 Auto Program 1</li> <li>0-7 No Function</li> </ul>	<ul style="list-style-type: none"> <li>255 Fast</li> <li>Prism No Rotation</li> <li>248 Slow</li> <li>247 Fast</li> <li>131 Slow</li> <li>130 Fast</li> <li>13 Slow</li> <li>12 Prism No Rotation</li> <li>8</li> <li>7</li> <li>No Function</li> <li>0</li> </ul>	<ul style="list-style-type: none"> <li>255 Near</li> <li>Far</li> </ul>

Fig. 6

## Maintenance

The IMG Stage Line TWIST-75LED Spot requires almost no maintenance. However, you should keep the unit clean. Otherwise, the fixture's light-output will be significantly reduced. Disconnect the mains power supply and then wipe the cover with a damp cloth. Wipe the front glass panel clean with glass cleaner and a soft cloth. Do not use alcohol or solvents. The front glass panel will require weekly cleaning, as smoke-fluid tends to build up residues, reducing the light-output very quickly. Do not immerse in liquid. The cooling-fans, colour-wheel, the gobowheel, the gobos and the internal lenses should be cleaned monthly with a soft brush.

Please clean internal components once a year with a light brush and vacuum cleaner.

Keep connections clean. Disconnect electric power, and then wipe the DMX and audio connections with a damp cloth. Make sure connections are thoroughly dry before linking equipment or supplying electric power.

The operator has to make sure that safety-relating and machine-technical installations are to be inspected by an expert after every year in the course of an acceptance test.

The operator has to make sure that safety-relating and machine-technical installations are to be inspected by a skilled person once a year.

The following points have to be considered during the inspection:

1. All screws used for installing the device or parts of the device have to be tightly connected and must not be corroded.
2. There may not be any deformations on housings, fixations and installation spots.
3. Mechanically moving parts like axles, eyes and others may not show any traces of wearing.
4. The electric power supply cables must not show any damages or material fatigue.

## Replacing a Fuse

Power surges, short-circuit or inappropriate electrical power supply may cause a fuse to burn out. If the fuse burns out, the product will not function whatsoever. If this happens, follow the directions below to do so.

1. Unplug the unit from electric power source.
2. Insert a screwdriver into the slot in the fuse cover. Gently pry up the fuse cover. The fuse will come out.
3. Remove the used fuse. If brown or unclear, it is burned out.
4. Insert the replacement fuse into the holder where the old fuse was. Reinsert the fuse cover. Be sure to use a fuse of the same type and specification. See the product specification label for details

## Replacing a Gobo from the rotating Gobowheel

1. Disconnect mains power supply and set the switch to OFF.
2. Make sure that the gobo you want to insert has the same size. For the right size, see below.

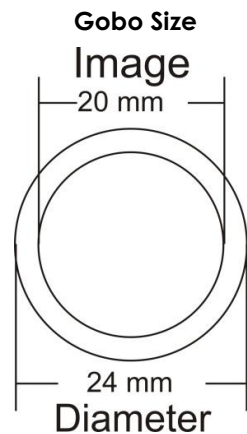
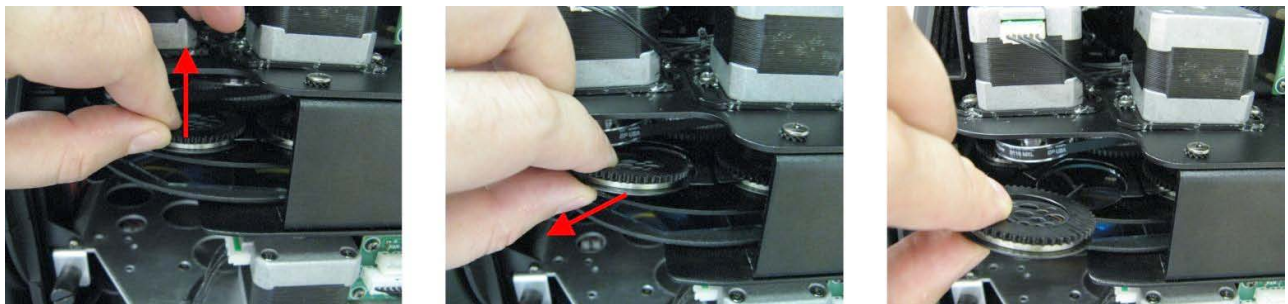


Fig. 7



**Fig. 8**

3. Loosen the service lid of the housing, by sliding it to the left/right.
4. Gently tilt the head so the small metal housing will slide out more easy.
5. Turn the gobo wheel, with the gobo you want to remove, to the upside.
6. Gently lift up the gobo holder 10° and then gently pull out the gobo from its position.



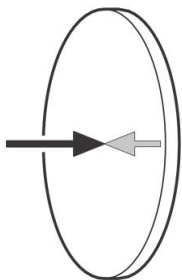
**Fig. 9**

7. Very carefully take the gobo out of the gobo holder with a pair of pliers.
8. Place the new gobo in the gobo holder. Carefully put the pinchcock back, gently press the pinchcock a little bit together. Possibly use a pair of pliers to press the pinchcock a little bit together.
9. Put the gobo holder back under the pressing snap and push it back.
10. Replace the maintenance caps and fasten all screws.

### **Glass Gobo Orientation**

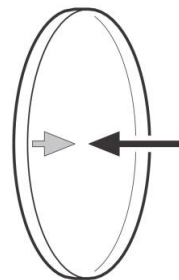
Coated glass gobos are inserted with the coating against the rim of the holder (away from the spring). Textured gobos are inserted with the smooth side against the spring. This provides the best results when combining rotating gobos.

#### **Coated side**



When an object is held up to the coated side there is no space between the object and its reflection. The back edge of the gobo cannot be seen when looking through the coated side.

#### **Uncoated side**



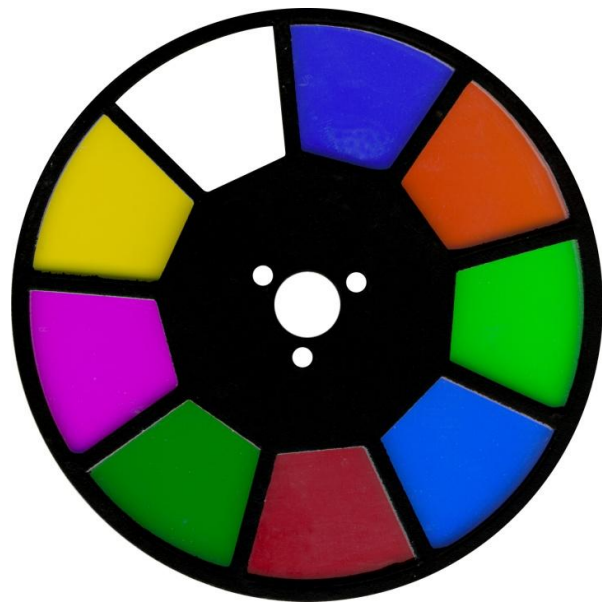
When an object is held up to the uncoated side there is a space between the object and its reflection. The back edge of the gobo can be seen when looking through the uncoated side.

**Rotating Gobo-wheel**



**Fig. 10**

**Colorwheel**



**Fig. 11**

## Troubleshooting

### No Light

This troubleshooting guide is meant to help solve simple problems.

If a problem occurs, carry out the steps below in sequence until a solution is found. Once the unit operates properly, do not carry out following steps.

If the light effect does not operate properly, refer servicing to a technician.

Response: Suspect four potential problem areas as: factory reset, the power supply, the LED, the fuse.

1. First try to reset the device to its original factory default settings (**Load** Menu see page 16). **LoRd**
2. Power supply. Check that the unit is plugged into an appropriate power supply.
3. The LEDs. Return the TWIST-75LED to your IMG Sage Line dealer.
4. The fuse. Replace the fuse. See page 21 for replacing the fuse.
5. If all of the above appears to be O.K., plug the unit in again.
6. If you are unable to determine the cause of the problem, do not open the TWIST-75LED, as this may damage the unit and the warranty will become void.
7. Return the device to your IMG Stage Line dealer.

### No Response to DMX

Response: Suspect the DMX cable or connectors, a controller malfunction, a light effect DMX card malfunction.

1. Check the DMX setting. Make sure that DMX addresses are correct.
2. Check the DMX cable: Unplug the unit; change the DMX cable; then reconnect to electrical power. Try your DMX control again.
3. Determine whether the controller or light effect is at fault. Does the controller operate properly with other DMX products ? If not, take the controller in for repair. If so, take the DMX cable and the light effect to a qualified technician.

See next page for more problem solving.

<b>Problem</b>	<b>Probable cause(s)</b>	<b>Remedy</b>
One or more fixtures are completely dead.	No power to the fixture	<ul style="list-style-type: none"> <li>• Check that power is switched on and cables are plugged in.</li> </ul>
	Primary fuse blown.	<ul style="list-style-type: none"> <li>• Replace fuse.</li> </ul>
Fixtures reset correctly, but all respond erratically or not at all to the controller.	The controller is not connected.	<ul style="list-style-type: none"> <li>• Connect controller.</li> </ul>
	3-pin XLR Out of the controller does not match XLR Out of the first fixture on the link (i.e. signal is reversed).	<ul style="list-style-type: none"> <li>• Install a phase reversing cable between the controller and the first fixture on the link.</li> </ul>
Fixtures reset correctly, but some respond erratically or not at all to the controller.	Poor data quality	<ul style="list-style-type: none"> <li>• Check data quality. If much lower than 100 percent, the problem may be a bad data link connection, poor quality or broken cables, missing termination plug, or a defective fixture disturbing the link.</li> </ul>
	Bad data link connection	<ul style="list-style-type: none"> <li>• Inspect connections and cables. Correct poor connections. Repair or replace damaged cables.</li> </ul>
	Data link not terminated with 120 Ohm termination plug.	<ul style="list-style-type: none"> <li>• Insert termination plug in output jack of the last fixture on the link.</li> </ul>
	Incorrect addressing of the fixtures.	<ul style="list-style-type: none"> <li>• Check address setting.</li> </ul>
	One of the fixtures is defective and disturbs data transmission on the link.	<ul style="list-style-type: none"> <li>• Bypass one fixture at a time until normal operation is regained: unplug both connectors and connect them directly together.</li> <li>• Have the defective fixture serviced by a qualified technician.</li> </ul>
	3-pin XLR Out on the fixtures does not match (pins 2 and 3 reversed).	<ul style="list-style-type: none"> <li>• Install a phase-reversing cable between the fixtures or swap pin 2 and 3 in the fixture, that behaves erratically.</li> </ul>
Shutter closes suddenly	The color wheel, gobowheel or a gobo has lost its index position and the fixture is resetting the effect.	<ul style="list-style-type: none"> <li>• Contact a technician for servicing the problem persists.</li> </ul>
No light or lamp cuts out intermittently	Fixture is too hot.	<ul style="list-style-type: none"> <li>• Allow fixture to cool.</li> <li>• Clean fan.</li> <li>• Make sure air vents at control panel and front lens are not blocked.</li> <li>• Turn up the air conditioning .</li> </ul>
	LEDs damaged	<ul style="list-style-type: none"> <li>• Disconnect fixture and return to your dealer.</li> </ul>
	The power supply settings do not match local AC voltage and frequency.	<ul style="list-style-type: none"> <li>• Disconnect fixture. Check settings and correct if necessary.</li> </ul>



## Product Specification

Model: IMG Stage Line TWIST-75LED Spot  
Input Voltage: 110-240 VAC  
Continuous Power 180 VA  
Fuse: F3A / 250V  
Dimensions: 338 x 247x 390 mm (LxWxH)  
Weight: 11 kg

### Operation and Programming

Signal pin OUT: pin 1 earth, pin 2 (-), pin 3 (+)  
Set Up and Addressing: LED control panel  
Pan/Tilt resolution: 8-16 bit  
DMX Channels: 14 or 8  
Signal input 3-pin XLR male  
Signal output 3 -pin XLR female

### Electro-mechanical effects

LED source the shutter is electronic not mechanical.  
Focus is motorized and the TWIST-75LED has a manual zoom.  
Gobo inner diameter: 20mm, Gobo outer diameter: 24mm  
Built-in Automatic Programs + Built-in Sound activated programs  
DMX-control via standard DMX-controller  
User-selectable Pan & Tilt ranges, 540° / 360° / 180°  
Reverse Pan / Tilt movement  
Special: Pan / Tilt movement blackout  
Pan 0° -- 540°, Tilt 0° -- 270°  
Control: DMX-512, Master/Slave, Sound-controlled  
16 Built in programs selectable by DMX  
Light Source: 1 x 75W White LED  
Colourwheel with 8 dichroic-colours and white  
Color functions: Split colors, Rainbow-flow effect  
Rotation: Bi-directional, changeable  
Prism: 3-facet prism  
Output: 26.600 Lux @ 1m. (at 15°)  
Beam Angle: 15° - 20° Manual  
Gobo functions: Gobo-flow effect, Gobo shake  
8 automatic and 8 sound-to-light programs  
Rotating Gobowheel with 2 glass gobos, 5 metal gobos and open with Gobo Shake Function  
Single clamp bracket, which makes it easy to handle and position in truss systems.  
Input Voltage: 110-240 VAC  
LED Drive Current: 16.5A  
Continuous Power 180 VA  
Dimmer: 0-100%  
Strobe: 0-20Hz  
Focus: Motorized focus via DMX  
Housing: Black Metal & Flame-retardant plastic

### Gobos

Colourwheel: heat-resistant and intensify glass; dichroic glass coating  
Max. ambient temperature  $t_a$ : 40°C; Max. housing temperature  $t_b$ : 80°C  
Cooling: 2 axial fans – 1 fan in the projector and 1 in the base  
Motor: high quality stepping-motor controlled by microprocessors

### Minimum distance:

Minimum distance from flammable surfaces: 0.5m  
Minimum distance to lighted object: 1.3m

Design and product specifications are subject to change without prior notice.



Email: [sales@monacor.com](mailto:sales@monacor.com)  
Website: [www.imgstageline.com](http://www.imgstageline.com)





---

MONACOR INTERNATIONAL GmbH & Co. KG • Zum Falsch 36 • 28307 Bremen • Germany  
A-0000.99.01.01.2013

---